

--- Date of Edition: 9/16/2025

ASA 5420 Brazing Flux & Pastes

Mechanical & Physical Properties								
Melting Range	C°	-						
Recommended Working Temperature	C°	-						
Tensile Strength	Мра	-						
Electrical Conductivity	% IACS	-						
Density	gr/cm³	-						
Elongation	%	-						

Specifications	
EN ISO 17672	-
DIN 8513	-
AWS A5.8	-
DIN EN 1044	-
EN ISO 3677	-

Main elements %(min-max)

Other %

Elongation %

RoHS Limit ppm

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
0	0	0	0	0	•	0	0

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

ASA KAYNAK ve METAL ALAŞIMLARI SAN. ve TİC. A.Ş.