TECHNICAL DATA SHEET TDS n°3 Rev n°1 23/08/2016 Date of Edition: 9/18/2025

ALM 112 FC1 Zinc & Aluminium Alloys

Mechanical & Physical Properties

Melting Range	C°	575/585
Recommended Working Temperature	C°	585
Tensile Strength	Мра	-
Electrical Conductivity	% IACS	-
Density	gr/cm ³	-
Elongation	%	-

Specifications	
EN ISO 17672	AI 112
DIN 8513	-
AWS A5.8	BAISi-4
DIN EN 1044	AL 104
EN ISO 3677	B-A88Si-575/585

Main elements % (min-max)

Si: 11-13 / Al: bal.

A S A

Elongation %

RoHS Limit ppm Cd (100ppm); Pb / Hg / Cr (1000ppm)

Other %

24% (+/-3%) Non corrosive flux - Type 1

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	0	•	0	•	0	0	0

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