

TDS n°161 Rev n°1 23/08/2016 Date of Edition: 9/14/2025

## T 200 Silver Brazing Alloys Cadmium Free

Mechanical & Physical Properties							
Melting Range	C°	690/810					
Recommended Working Temperature	C°	810					
Tensile Strength	Мра	-					
Electrical Conductivity	% IACS	-					
Density	gr/cm³	-					
Elongation	%	-					

Specifications	
EN ISO 17672	-
DIN 8513	L-Ag20
AWS A5.8	-
DIN EN 1044	AG 206
EN ISO 3677	B-Cu44ZnAg(Si)-690/810
	<u>.                                      </u>

Main elements %(min-max)

Ag: 19-21 / Cu: 43-45 / Zn: 34-38

Other %

Impurity: 0,15 max

Elongation %

**RoHS Limit ppm** 

Cd (100ppm); Pb / Hg / Cr (1000ppm)

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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