

T 050

Silver Brazing Alloys Cadmium Free

Mechanical & Physical Properties

Melting Range	C°	820/870
Recommended Working Temperature	C°	870
Tensile Strength	Mpa	380
Electrical Conductivity	% IACS	24,4
Density	gr/cm ³	8,4
Elongation	%	15

Main elements %(min-max)

Ag : 4-6 / Cu : 54-56 / Zn : 38-42

Elongation %

15

RoHS Limit ppm

Cd (100ppm) ; Pb / Hg / Cr (1000ppm)

Specifications

EN ISO 17672		Ag 205
DIN 8513		L-Ag5
AWS A5.8		-
DIN EN 1044		AG 208
EN ISO 3677		B-Cu55ZnAg(Si)-820/870

Other %

Impurity : 0,15 max

Availability

Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
●	●	●	○	●	○	○	●

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

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