

S 300

Silver Brazing Alloys Cadmium Free

Mechanical & Physical Properties

Melting Range	C°	665/755
Recommended Working Temperature	C°	755
Tensile Strength	Mpa	500
Electrical Conductivity	% IACS	-
Density	gr/cm ³	8,8
Elongation	%	18

Main elements % (min-max)

Ag : 29-31 / Cu : 35-37 / Zn : 30-34 / Sn : 1,5-2,5

Specifications

EN ISO 17672		Ag 130
DIN 8513		L-Ag30Sn
AWS A5.8		-
DIN EN 1044		AG 107
EN ISO 3677		B-Cu36ZnAgSn-665/755

Other %

Impurity : 0,15 max

Elongation %

18

RoHS Limit ppm

Cd (100ppm) ; Pb / Hg / Cr (1000ppm)

Availability

Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
●	●	●	●	●	○	○	●

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

ASA KAYNAK ve METAL ALAŞIMLARI SAN. ve TİC. A.Ş.

Veliköy OSB Sanayi Mahallesi 22. Cad. 4/A
Veliköy / Çerkezköy / Tekirdağ / Turkey 59500
Phone: +90 282 746 1004

www.asakaynak.com

info@asakaynak.com