

TDS n°94 Rev n°2 04/05/2017 Date of Edition: 7/31/2025

## K 500 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties								
Melting Range	C°	620/640						
Recommended Working Temperature	C°	640						
Tensile Strength	Мра	-						
Electrical Conductivity	% IACS	23,9						
Density	gr/cm³	9,45						
Elongation	%	-						

Specifications				
EN ISO 17672	,	<b>∆</b> g 350		
DIN 8513	L-	Ag50Cd		
AWS A5.8	E	BAg-1a		
DIN EN 1044	ı	4G 301		
EN ISO 3677	B-Ag50CdZnCu-620/640			
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Main elements %(min-max)

Ag: 49-51 / Cd: 17-19 / Zn: 14,5-18,5 / Cu: 14,5-16,5

Other %

Impurity: 0,15 max

Elongation %

**RoHS Limit ppm** N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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