

TDS n°93 Rev n°1 23/08/2016 Date of Edition: 7/31/2025

K 450 Silver Brazing Alloys Cadmium Bearing

Mechanical & Physical Properties							
Melting Range	C°	605/620					
Recommended Working Temperature	C°	620					
Tensile Strength	Мра	-					
Electrical Conductivity	% IACS	27,6					
Density	gr/cm³	9,36					
Elongation	%	-					

Specifications		
EN ISO 17672		Ag 345
DIN 8513		L-Ag45Cd
AWS A5.8		BAg-1
DIN EN 1044		AG 302
EN ISO 3677	B	Ag45CdZnCu-605/620

Main elements %(min-max)

Ag: 44-46 / Cd: 23-25 / Zn: 14-18 / Cu: 14-16

Other %

Impurity: 0,15 max

Elongation %

RoHS Limit ppm N/A

Availability							
Bare rods	Coated Rods	Wire / Coil	Foil	Preforms	Powder	Paste	Flexible Wire
•	•	•	•	•	0	0	•

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