

TDS n°89 Rev n°1 23/08/2016 Date of Edition: 7/31/2025

## K 400 Silver Brazing Alloys Cadmium Bearing

| Mechanical & Physical Properties   |        |         |  |  |  |  |  |
|------------------------------------|--------|---------|--|--|--|--|--|
| Melting Range                      | C°     | 595/630 |  |  |  |  |  |
| Recommended<br>Working Temperature | C°     | 630     |  |  |  |  |  |
| Tensile Strength                   | Мра    | -       |  |  |  |  |  |
| Electrical Conductivity            | % IACS | -       |  |  |  |  |  |
| Density                            | gr/cm³ | -       |  |  |  |  |  |
| Elongation                         | %      | -       |  |  |  |  |  |

| Specifications |  |                      |  |  |  |  |
|----------------|--|----------------------|--|--|--|--|
| EN ISO 17672   |  | Ag 340               |  |  |  |  |
| DIN 8513       |  | L-Ag40Cd             |  |  |  |  |
| AWS A5.8       |  | -                    |  |  |  |  |
| DIN EN 1044    |  | AG 304               |  |  |  |  |
| EN ISO 3677    |  | B-Ag40ZnCdCu-595/630 |  |  |  |  |
|                |  |                      |  |  |  |  |

Main elements %(min-max)

Ag: 39-41 / Cd: 18-22 / Zn: 19-23 / Cu: 18-20

Other %

Impurity: 0,15 max

Elongation %

**RoHS Limit ppm** N/A

| Availability |             |             |      |          |        |       |                  |
|--------------|-------------|-------------|------|----------|--------|-------|------------------|
| Bare rods    | Coated Rods | Wire / Coil | Foil | Preforms | Powder | Paste | Flexible<br>Wire |
| •            | •           | •           | •    | •        | 0      | 0     | •                |

Liability - Disclaimer: This document is intended to assist the user in choosing the product. We provide these results in all conscience; this not however exempting the consumer from the obligation to check our products and process on his own responsibility, including suitability, compliance with applicable law and non-infringement of the rights of others. The company ASA KAYNAK cannot be held liable in respect thereof.

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